

		TEST :
Type of Leather:	WATERPROOF NUBUCK	Date: 2010
Material:	USA Cowhide	Thickness: 2.0 mm
Percentages based on:	BLUE SHAVED WEIGHT	

OPERATION	PRODUCTS	TEMP °C	%	PREP	TIME (MIN)	CONTROLS	REMARKS
FLOAT	H2O	40	300				
	FORMIC ACID		0.3		40'		DRAIN
WASH	H2O	30	300		5'		DRAIN
RETAN	H2O	30	150				
	OXOCHROME 33		2.0		60'		
ADD	SODIUM FORMATE		1.5		60'	pH 3.8	DRAIN
FLOAT	H2O	30	150				
NEUT.	SODIUM FORMATE		2.0				
	NEUT. AGENT		1.5				
	AMM.BICARB		0.4			pH5.4	DRAIN
WASH	H2O	30	300		5'		DRAIN
RETAN	H2O	30	100				
	LIONCRYL AR-48N		5.0		20'		
	BASYNTAN@DLF		3.0		20'		
	LIONPROOF SP-1		4.0				
	LIONPROOF SE		2.0		20'		
DYE	WHEAT		3.0				
	CHESTNUT		6.0		90'		
ACID	FORMIC		2.0		30'	pH	DRAIN
WASH	H2O	50	300		5'		DRAIN
FAT	H2O	50	100				
	LIONPROOF SP-1		5.0		90'		
ACID	FORMIC		1.5		30'	pH	DRAIN
WASH	H2O	40	300		5'		DRAIN
CAP	H2O	40	150				
	OXOCHROME 33		1.0		15'		
	ZIRCONIUM SUL.		1.0		15'		
	ZIRCONIUM SUL.		1.0		30'		DRAIN
WASH	H2O	30	300		15'		PULL
	HORSE, SET						
	VAC DRY5'@55C						
	HANG DRY, STAKE						

SPECIFICATIONS WITHOUT GUARANTEE